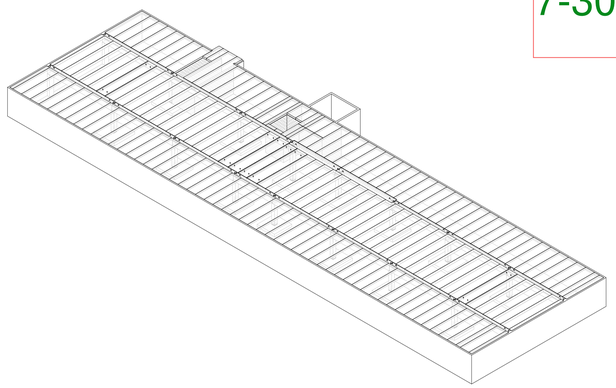
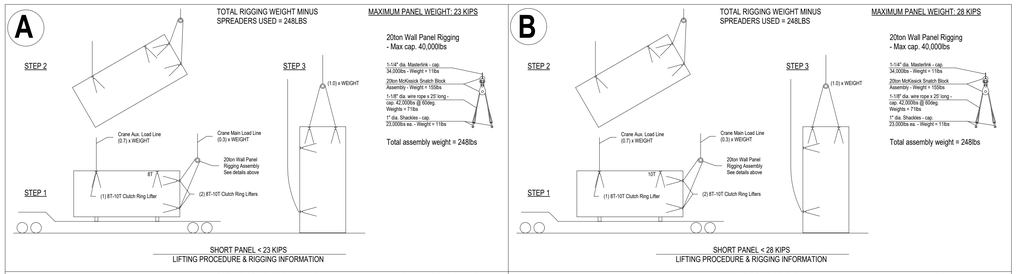
4TH LANE FLATS KASSON

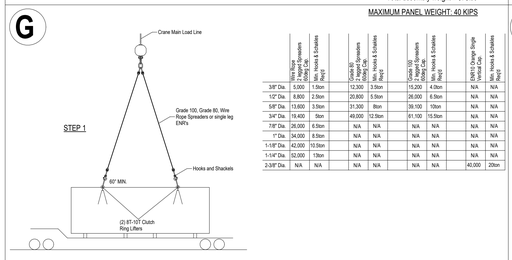
1309 4TH AVE. LANE NE
KASSON, MN 55944

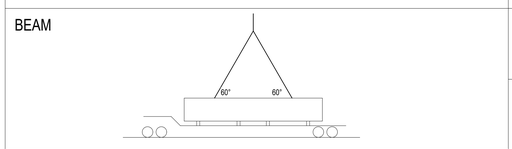
SHEET #	SHEET NAME	REVISION	DATE	REVISION/SUBMITTAL
00	COVER SHEET		7/23/25	FOR APPROVAL
B1	BEAM & COLUMN SETTING PLAN		7/23/25	FOR APPROVAL
B2	BEAM & COLUMN DETAILS		7/23/25	FOR APPROVAL
X1	8" & 12" HOLLOWCORE SETTING PLAN		7/23/25	FOR APPROVAL
X1.1	HOLLOWCORE LOADING PLAN		7/23/25	FOR APPROVAL
X2	HOLLOWCORE DETAILS		7/23/25	FOR APPROVAL
Grand total: 6				

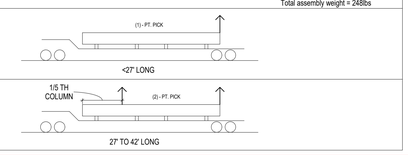
Approved as noted
Brad Clemens
7-30-25

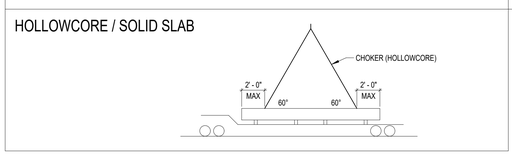












MOLIN ERECTED PROJECTS

SITE LAYOUT REQUIREMENTS

1. PRIOR TO MOLIN SITE LAYOUT, ALL FOOTINGS AND BEARING CONDITIONS SHALL BE EXCAVATED, EXPOSED AND FREE OF OBSTRUCTIONS.
2. MOLIN WILL NEED THE FOLLOWING:
   - A. GRID INTERSECTIONS MARKED ON FOOTINGS OR OFFSETS TO GRID INTERSECTIONS FOR ESTABLISHED BY CMGC AND PRIOR TO LAYOUT WORK.
   - B. CMGC TO PROVIDE MINIMUM OF THREE GRID INTERSECTION BENCHMARKS PROVIDED BY THE PROJECT SURVEYOR
   - C. OFFSETS TO GRID INTERSECTIONS SHOULD BE VERIFIED THAT THEY HAVE NOT MOVED SINCE THEY WERE ESTABLISHED BY PROJECT SURVEYOR
   - D. THE OFFSETS NEED TO BE MARKED WITH A DISTANCE TO THE GRID INTERSECTION
   - E. MOLIN FIELD QUALITY CONTROL WILL PROVIDE A DRAWING HIGHLIGHTING WHAT POINTS / GRID INTERSECTIONS NEED TO BE ESTABLISHED BY THE SITE SURVEYOR.
3. UPON NOTIFICATION OF SITE DISCREPANCIES AS DETERMINED BY MOLIN FIELD QUALITY CONTROL, CORRECTIVE ACTIONS NEED TO BE IN PLACE PRIOR TO MOLIN MOBILIZATION

CORE DRILLING REQUIREMENTS

1. ALL OPENINGS IN PLANK TO BE CUT IN THE PLANK OPEN CORE AREA'S ONLY. OPENING SIZE NOT TO EXCEED THE OPEN PLANK CORE WIDTH.
2. CARE MUST BE EXERCISED NOT TO CUT STRAND IN THE PLANK WEB AREAS. RELOCATE OPENINGS CONSIDERING THE STRAND LOCATION INDICATED IN THE CROSS SECTIONS.
3. OPENING CLUSTERS MAY BE ARRAIGNED LONGITUDINALLY IN ONE PLANK CORE. FIELD CORE DRILLING THRU MORE THAN 1/3 OF THE WIDTH OF A PLANK IS NOT PERMITTED.
4. PLANK OPENINGS THAT EXCEEDED THE WIDTH OF A PLANK CORE OR THAT CROSS A PLANK WEB ARE NOT TO BE CUT WITHOUT PRIOR APPROVAL FROM THE MOLIN ENGINEERING DEPARTMENT.
5. ALL PLANK JOINTS ARE TO BE GROUTED PRIOR TO CUTTING TO ANY OPENINGS INCLUDING THOSE SHOWN ON THE PLAN.

SITE ACCESS REQUIREMENTS

1. CMGC SHALL PROVIDE ACCESS ROAD WITH SUITABLE COMPACTED SUBGRADE MATERIAL FOR A CRANE AND TRUCKS TO OPERATE UNDER THEIR OWN POWER INTO AND OUT OF THE PROJECT SITE FOR PRECAST ERECTION.
2. TOWING AND OR PUSHING OF CRANE OR TRUCKS WITH OTHER EQUIPMENT DUE TO INADEQUATE ACCESS ROAD/SUBGRADE PREP, IS NOT ALLOWED PER MOLIN CONCRETE POLICY.
3. MINIMUM OF 40' X 55' CRANE PAD IS REQUIRED FOR EACH CRANE LOCATION. COORDINATE LOCATIONS WITH MOLIN CONCRETE PROJECT SUPERINTENDENT.
4. 1 TO 1 SETBACK FOR CRANE SET UP REFERENCE OSHA 1926 1402 CRANE AND DERRICKS IN CONSTRUCTION
5. INTERIOR BUILDING ACCESS RAMP REQUIREMENTS:
   - A. 4:1 SLOPE IN SUMMER CONDITIONS
   - B. 6:1 SLOPE IN WINTER CONDITIONS REQUIRED FOR CRANE/LOAD ACCESS INTO THE BUILDING
6. ALL OVERHEAD OBSTRUCTIONS, INCLUDING BUT NOT LIMITED TO EXISTING STRUCTURES SHALL BE REMOVED PRIOR TO MOLIN CONCRETE MOBILIZATION.
7. POWER LINES, UTILITY LINES, ETC. SHALL FOLLOW AND BE COMPLAINT WITH TABLE A OF 1926.1408.
8. CMGC SHALL NOTIFY MOLIN CONCRETE OF ALL UNDERGROUND UTILITIES, EXCAVATIONS, VAULTS, ETC. PRIOR TO MOBILIZATION AND TO ENSURE CRANE PADS ARE NOT PLACED IN THESE LOCATIONS.
9. DAMAGE TO EXISTING STRUCTURES, CURBS, PARKING LOTS, LANDSCAPING, ETC. DUE TO LIMITED ACCESS REQUIREMENTS, WILL NOT BE THE RESPONSIBILITY OF MOLIN CONCRETE.

COLD WEATHER GROUTING

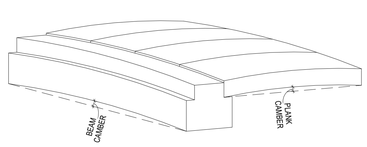
1. COMPLIANCE WITH PCI ERECTORS MANUAL MNL-117 2.4 GROUTING PROCEDURES
2. PLACE GROUT AT TEMPERATURES ABOVE 32 DEGREES F AND RISING. CMGC TO MAINTAIN GROUT ABOVE FREEZING UNTIL GROUT REACHES DESIRED DESIGN STRENGTH OF 3,500 PSI IS ACHIEVED.
   - A. CMGC RESPONSIBLE FOR DETERMINING GROUT STRENGTH PER PROJECT TESTING REQUIREMENTS AS NOTED IN DIVISION 1
3. IF GROUTING IS DESIRED WHEN TEMPERATURES ARE BELOW 32 DEGREES F, THE FOLLOWING OUTLINE SHOULD BE IN PLACE AND AGREED TO BETWEEN THE CMGC, MOLIN CONCRETE PRODUCTS, ARCHITECT AND ENGINEER OF RECORD:
   - A. HOLLOW CORE PODIUM/DECK:
     - a. NO GROUTING SHALL TAKE PLACE WITH TEMPERATURES BELOW 20 DEGREES F
     - b. CMGC TO PROVIDE A SUFFICIENT HEAT SOURCE FROM THE UNDERSIDE OF HOLLOW CORE DECK. "SUFFICIENT", MEANS ENOUGH BTU'S TO HEAT THE AREA TO BE GROUTED THAT PROVIDES A **TOP OF PLANK** TEMPERATURE AT OR ABOVE 32 DEGREES PRIOR TO AND AT TIME OF PLACEMENT.
     - c. AFTER GROUT IS PLACED, CMGC ENSURE THE GROUT MAINTAINS A TEMPERATURE OF 32 DEGREES UNTIL DESIRED DESIGN STRENGTH OF 3,500 PSI IS ACHIEVED.
     - d. DO NOT LOAD PLANK (EQUIPMENT, MATERIAL, POINT LOADS) UNDER NEWLY GROUTED CONDITIONS UNTIL GROUT ACHIEVES ITS DESIRED DESIGN STRENGTH OF 3,500 PSI.

DEWATERING OF HOLLOW CORES

1. MOLIN PROVIDES ONE WEEP HOLE PER CORE, UNLESS OTHERWISE SPECIFIED.
2. WATER FROM PRECIPITATION, GENERAL CONSTRUCTION ACTIVITIES, WET SAWING, WET CUTTING, CORE DRILLING, ETC. CAN BECOME TRAPPED IN THE PRECAST HOLLOW CORES. THIS TRAPPED WATER CAN CAUSE EXTENSIVE DAMAGE TO THE PLANK AND OTHER BUILDING MATERIALS WHEN IT FREEZES AND OR THAWS. MOLIN CONCRETE WILL NOT BE RESPONSIBLE FOR SUBSEQUENT DAMAGE DUE TO TRAPPED WATER FROM JOBSITE WEATHER AND CONSTRUCTION ACTIVITIES.

BACKFILLING OF WALL PANELS

1. BACKFILL NOT TO EXCEED 4'-0" ABOVE FOOTING PRIOR TO PLACING SLAB ON GRADE, UNLESS BASE OF WALL CONNECTION IS DESIGNED OTHERWISE BY MOLIN CONCRETE. COORDINATE ALTERNATE DETAIL WITH MOLIN PROJECT MANAGER AND MOLIN ENGINEER PRIOR TO SUBMITTAL REVIEW AND PRODUCT FABRICATION.



T.O. PLANK EL= Top of plank elevation at lowest bearing elevation.

(Plank Camber+ Beam Camber) creates elevations greater than stated on precast layout documents. Molin will not be responsible for these variations or resulting topping thicknesses inconsistencies.

As noted in PCI MLN-135: For most flexural components, the tolerance for maximum camber variation from predicted camber is ± 3/4", and maximum differential camber between adjacent units of the same design is 3/4".

It should be understood that calculations predicting camber are approximate and that the normal variations of the parameters used can cause deviations of ± 20% over predicted camber.

PRODUCT TAGS

BEAM TAG

MARK #
Short ID

SLAB TAG

MARK #
Short ID
Weight

HC TAG

MARK #

MARK #	00" FLEX

MARK #	00" RIP

WALL TAG

MARK #	R	E
Weight		

Rigging

Electrical

COLUMN TAG

MARK #	P1
	P2

Bearing Pads

MARK #	H1
	H2

PIER	P1
	P2

WALL	P1
	P2

SHOP DRAWINGS
REVIEWED AND APPROVED AS NOTED
Strub Engineering Consulting Structural Engineers
By: Date: 7/29/25
NOTE: Review is for general conformance with the design concept only. Any deviations from the plans or specifications not clearly noted have not been reviewed. This review does not constitute a complete check of detailed dimensions nor does it relieve the contractor of responsibility for errors or deviations from the construction contract.

Molin Approval Submittal

Attached is the precast approval submittal to review for approval.
In order to meet current project schedule, please return this signed set no later than the date noted below.

Molin requires the following individuals to review and sign this submittal in order to consider the project fully approved:
- •Architect
- •Engineer
- •General Contractor

Additionally, please forward to the MEP subcontractors to identify openings. Please identify from grid lines and dimension on the hollowcore layout prior to the returning the submittal package.

DRAWING STATUS:
FOR APPROVAL

ISSUE / REVISION LOG:

#	DESCRIPTION	DATE
	FOR APPROVAL	7/23/25

CONTRACTOR:
KEY BUILDERS INC.

ARCHITECT:
THE DESIGN CONNECTION

STRUCTURAL ENGINEER:
STROH ENGINEERING

PROJ. MANAGER:	ENGINEER:
JC (714) 488-7331	AE (651) 757-4475
DRAFTER:	CHECKER:
DJP (651) 203-1431	DLH (651) 783-3425

PROJECT NAME:
4TH LANE FLATS KASSON

ADDRESS:
1309 4TH AVE. LANE NE
KASSON, MN 55944

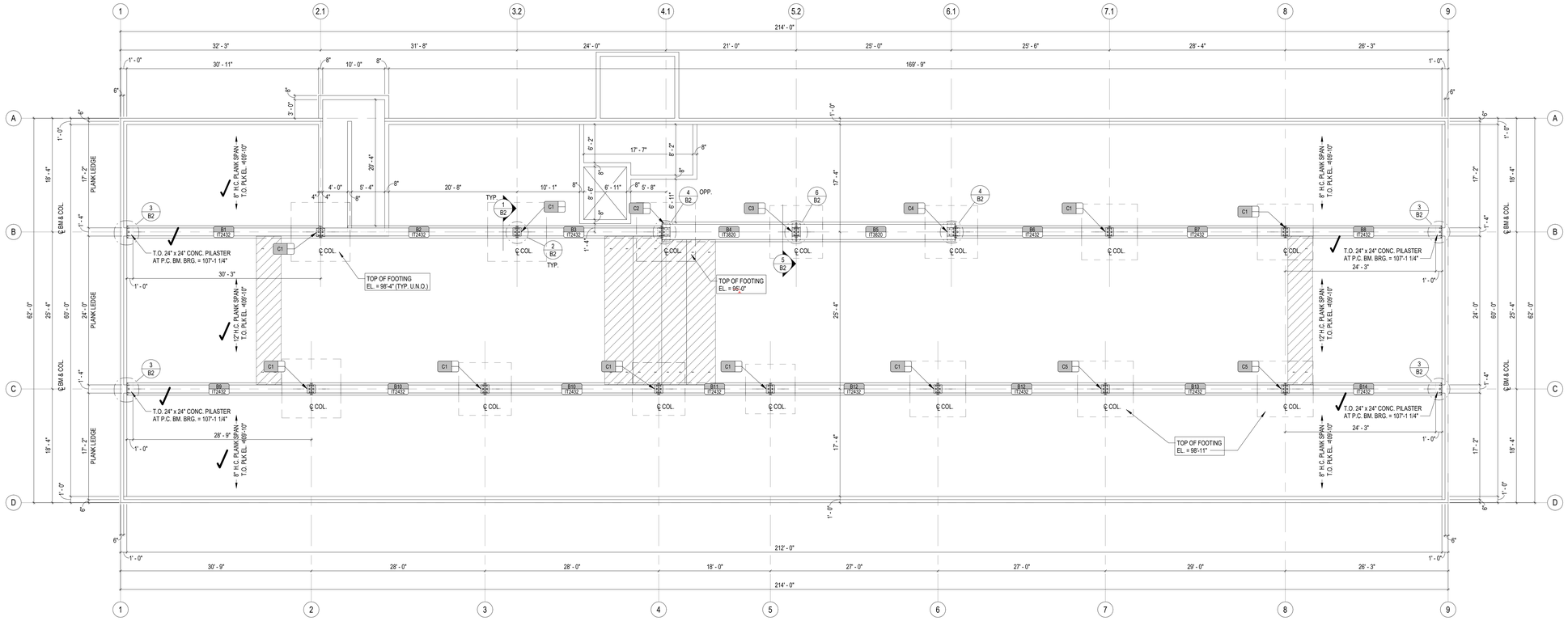
SHEET DESCRIPTION:
COVER SHEET

MOLIN
Quality Concrete Solutions since 1897
415 Lilac Street, Lino Lakes, MN. 55014
Office 651-786-7722 Fax 651-786-0229
1-800-336-6545 www.molin.com
Drafting Fax 651-783-3401

PLEASE NOTE:
THESE SHOP DRAWINGS AND SCHEDULE SHALL DETERMINE COMPLIANCE WITH CONDITIONS OF THE CONTRACT FOR THIS MATERIAL. ALL MATERIAL WILL BE SCHEDULED DIRECTLY FROM THESE DRAWINGS THEREFORE THEY SHOULD BE CHECKED ACCURATELY BEFORE APPROVAL IS GIVEN.

PROJECT #:
BXS 25-5122 E

SHEET:
00



BEAM AND COLUMN SETTING PLAN

1/8" = 1'-0"	MOLIN ERECTION SECTION(S):	A
DESIGN SI LOAD:		
T.O. PLANK EL. =109'-10"		

NORTH

PLEASE VERIFY THE FOLLOWING ITEMS BY CHECKING THE APPROPRIATE BOX

(ITEMS LEFT UNMARKED WILL BE ASSUMED CORRECT AS SHOWN. SEE LAYOUT FOR ADDITIONAL VERIFIES)

1.) ALL DIMENSIONS

☐ ITEM IS CORRECT AS SHOWN ☐ SEE PLAN ☐ SEE COMMENTS BELOW

2.) ALL DETAILS

☐ ITEM IS CORRECT AS SHOWN ☐ SEE PLAN ☐ SEE COMMENTS BELOW

3.) ALL OPENING SIZES AND LOCATIONS

☐ ITEM IS CORRECT AS SHOWN ☐ SEE PLAN ☐ SEE COMMENTS BELOW

4.) VERIFY ALL P.C. BEAM CLEARANCES

☐ ITEM IS CORRECT AS SHOWN ☐ SEE PLAN ☐ SEE COMMENTS BELOW

5.) VERIFY ALL TOP OF FOOTING ELEVATIONS FOR P.C. COLUMNS

☐ ITEM IS CORRECT AS SHOWN ☐ SEE PLAN ☐ SEE COMMENTS BELOW

SHOP DRAWINGS
REVIEWED AND APPROVED AS NOTED
Stroh Engineering Consulting Structural Engineers
By: Date: 7/29/25
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GC NOTE:

IF CMU WALLS ARE TO BE ERECTED PRIOR TO PRECAST INSTALLATION, WALLS ARE TO BE HELD BACK 1'-6" MIN UNTIL PRECAST COLUMNS ARE ERECTED. (TYP)

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FOR APPROVAL

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CONTRACTOR:
KEY BUILDERS INC.

ARCHITECT:
THE DESIGN CONNECTION

STRUCTURAL ENGINEER:
STROH ENGINEERING

PROJ. MANAGER:
JC (714) 488-7331

ENGINEER:
AE (651) 757-4475

DRAFTER:
DJP (651) 203-1431

CHECKER:
DLH (651) 783-3425

PROJECT NAME:
4TH LANE FLATS KASSON

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1309 4TH AVE. LANE NE
KASSON, MN 55944

SHEET DESCRIPTION:
BEAM & COLUMN SETTING PLAN

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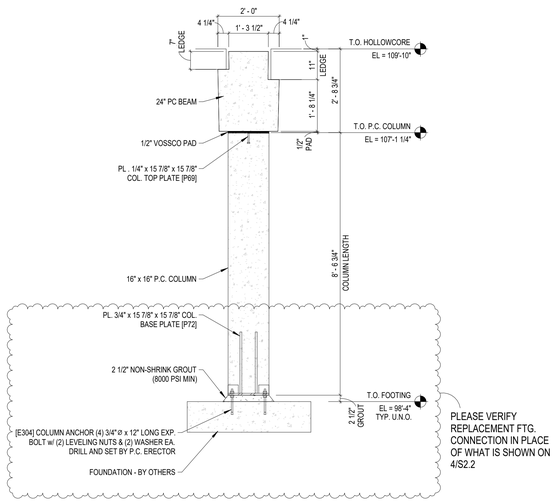
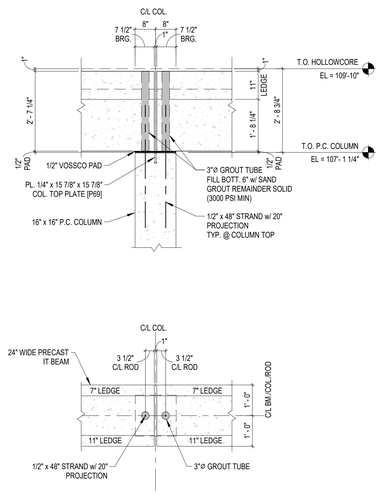
PROJECT #:
BXS 25-5122 E

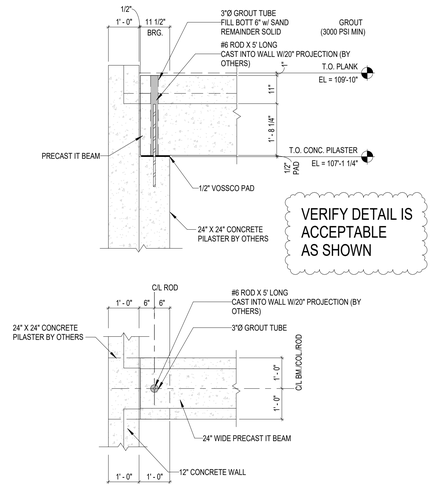
SHEET:
B1



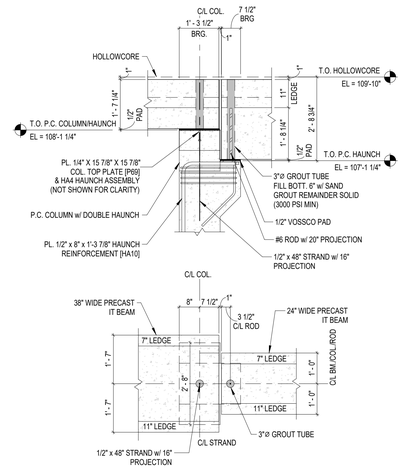
1 B2 COLUMN SECTION
1/2" = 1'-0"



2 B2 ELEVATION AND PLAN VIEW
1/2" = 1'-0"



3 B2 ELEVATION AND PLAN VIEW
1/2" = 1'-0"



4 B2 ELEVATION AND PLAN VIEW
1/2" = 1'-0"

5 B2 ELEVATION AND PLAN VIEW
1/2" = 1'-0"

6 B2 ELEVATION AND PLAN VIEW
1/2" = 1'-0"

SHOP DRAWINGS
REVIEWED AND APPROVED AS NOTED
Stroh Engineering Consulting Structural Engineers
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SHEET DESCRIPTION:
BEAM & COLUMN DETAILS

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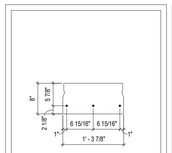
PROJECT #:
BXS 25-5122 E

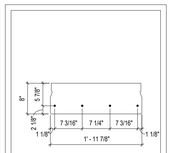
SHEET:
B2

GUIDELINES FOR CUTTING OPENINGS NOT SHOWN ON PLAN:

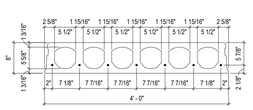
1. ALL OPENINGS IN PLANK TO BE IN OPEN CORE AREAS ONLY. OPENING SIZE NOT TO EXCEED THE OPEN PLANK CORE WIDTH.
2. CARE MUST BE EXERCISED TO NOT CUT STRAND IN THE PLANK WEB AREAS. RELOCATE OPENINGS CONSIDERING THE STRAND LOCATION INDICATED IN THE CROSS-SECTIONS.
3. OPENING CLUSTERS MAY BE ARRANGED LONGITUDINALLY IN ONE PLANK CORE. FIELD CORE DRILLING THRU MORE THAN 1/3 OF PLANK WIDTH IS NOT PERMITTED.
4. PLANK OPENINGS THAT EXCEED PLANK CORE WIDTH OR CROSS PLANK WEB ARE NOT TO BE CUT WITHOUT PRIOR APPROVAL FROM THE MOLIN ENGINEERING DEPARTMENT.
5. ALL PLANK JOINTS ARE TO BE GROUTED PRIOR TO CUTTING ANY OPENINGS INCLUDING THOSE SHOWN ON PLAN.



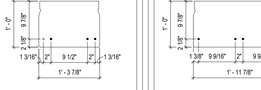
8" SOLID FLEX
16" WIDE



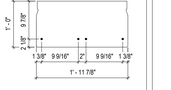
8" SOLID FLEX
24" WIDE



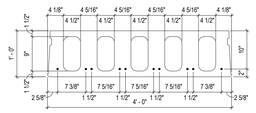
8" EXTRUDED PLANK



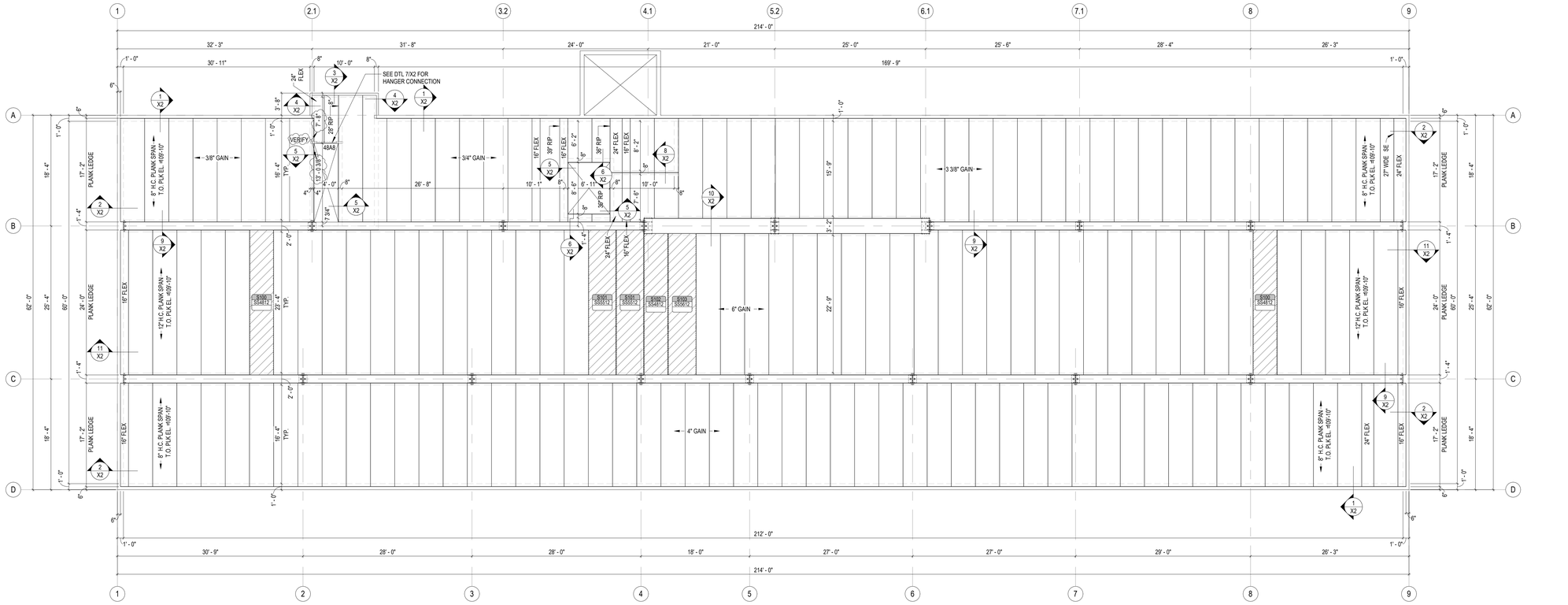
12" SOLID FLEX
16" WIDE



12" SOLID FLEX
24" WIDE



12" SUPER HEAVY EXTRUDED PLANK



8" & 12" HOLLOWCORE SETTING PLAN

1/8" = 1'-0" — MOLIN ERECTION SECTION(S): A

DESIGN SI LOAD: 40 PSF LL (PRIVATE ROOMS) 100 PSF LL (CORRIDOR & LOBBY) 50 PSF DL (INCLUDES TOPPING) SEE SHEET X1.1 FOR LOAD PLAN

T.O. PLANK EL. =109'-10"

NORTH

PLEASE VERIFY:

- *ALL DIMENSIONS*
- *ALL DETAILS* VERIFIED BY EOR
- *SIZE AND LOCATION OF OPENINGS*
- *SUPER-IMPOSED LOADS* VERIFIED BY EOR

LOAD CHART
8024 RAISED STRAND DEAD WT = 15OPSF

LOAD CHART
8048 RAISED STRAND DEAD WT = 62PSF

LOAD CHART
1224 RAISED STRAND DEAD WT = 150PSF

LOAD CHART
1250 RAISED STRAND DEAD WT = 100PSF

SHOP DRAWINGS
REVIEWED AND APPROVED AS NOTED
Strob Engineering Consulting Structural Engineers
By: [signature] Date: 7/29/25
Note: Review is for general conformance with the design concept only. Any deviations from the plans or specifications not clearly noted have not been reviewed. This review does not constitute a complete check of detailed dimensions nor does it relieve the contractor of responsibility for errors or deviations from the construction contract.

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	FOR APPROVAL	7/23/25

CONTRACTOR:
KEY BUILDERS INC.

ARCHITECT:
THE DESIGN CONNECTION

STRUCTURAL ENGINEER:
STROH ENGINEERING

PROJ. MANAGER:
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ENGINEER:
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DRAFTER:
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PROJECT NAME:
4TH LANE FLATS KASSON

ADDRESS:
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KASSON, MN 55944

SHEET DESCRIPTION:
8" & 12" HOLLOWCORE SETTING PLAN

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Quality Concrete Solutions since 1897
415 Lilac Street, Lino Lakes, MN. 55014
Office 651-786-7722 Fax 651-786-0229
1-800-336-6546 www.molin.com
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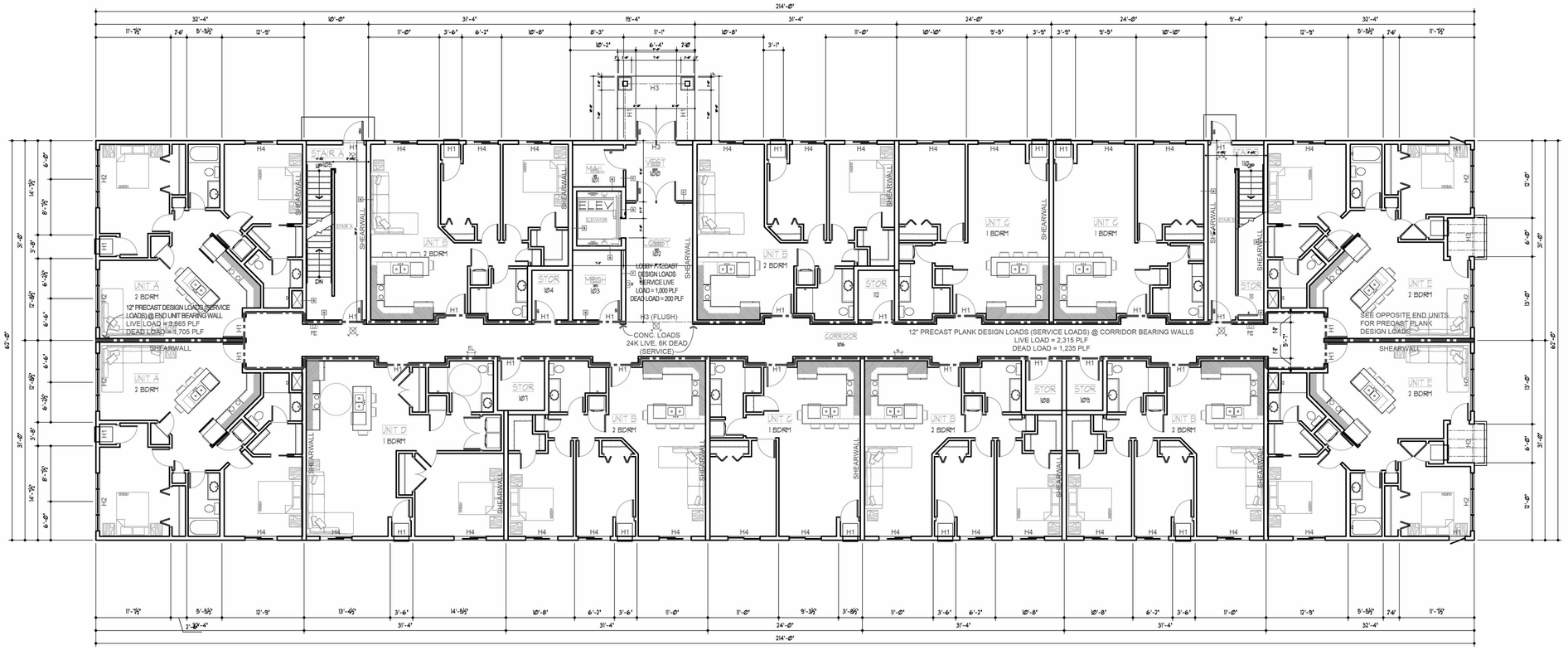
PROJECT #:
BXS 25-5122 E

SHEET:
X1


214'-0"
32'-4"
10'-0"
31'-4"
19'-4"
31'-4"
24'-0"
24'-0"
9'-4"
32'-4"
11'-7½"
7'-0"
5'-5½"
12'-9"
11'-0"
3'-6"
6'-2"
10'-8"
8'-3"
11'-1"
10'-2"
6'-4"
7'-0"
3'-1"
11'-0"
10'-10"
9'-5"
3'-9"
3'-9"
9'-5"
10'-10"
12'-9"
5'-5½"
7'-0"
11'-7½"
62'-0"
14'-7½"
8'-7½"
6'-4"
12'-5½"
6'-6½"
6'-6"
12'-5½"
6'-6½"
6'-6"
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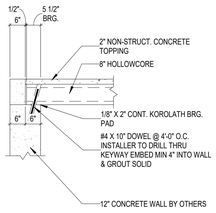
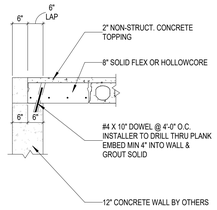
8'-7½"
6'-4"
3'-0"
3'-6"
3'-0"
3'-6"
3'-0"
3'-6



1 SECTION X2 1/2" = 1'-0"



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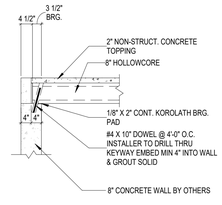
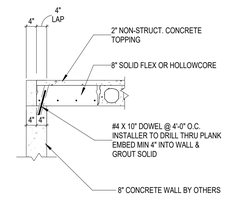
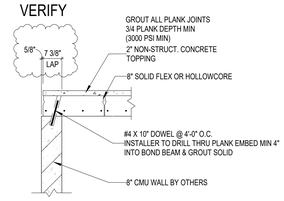


3 SECTION X2 1/2" = 1'-0"



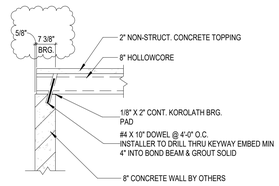
4 SECTION X2 1/2" = 1'-0"

PLEASE VERIFY APPROVED BY EOR

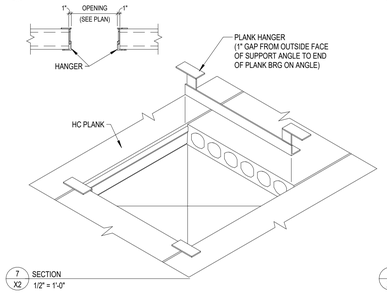


5 SECTION X2 1/2" = 1'-0"

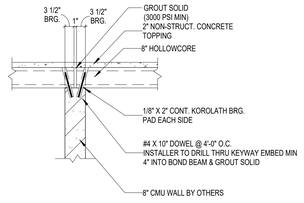
PLEASE VERIFY APPROVED BY EOR



6 SECTION X2 1/2" = 1'-0"



7 SECTION X2 1/2" = 1'-0"



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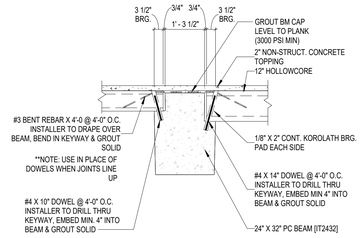
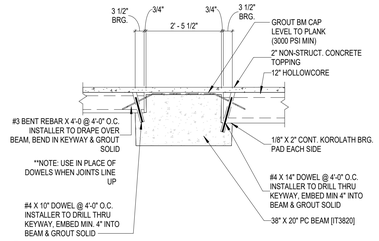
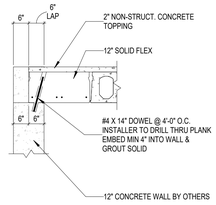


9 SECTION X2 1/2" = 1'-0"



10 SECTION X2 1/2" = 1'-0"



11 SECTION X2 1/2" = 1'-0"

SHOP DRAWINGS
REVIEWED AND APPROVED AS NOTED
Stroh Engineering Consulting Structural Engineers
By: Date: 7/29/25
Note: Review is for general conformance with the design concept only. Any deviations from the plans or specifications not clearly noted have not been reviewed. This review does not constitute a complete check of detailed dimensions nor does it relieve the contractor of responsibility for errors or deviations from the construction contract.

DRAWING STATUS:
FOR APPROVAL

ISSUE / REVISION LOG:

#	DESCRIPTION	DATE
	FOR APPROVAL	7/23/25

CONTRACTOR:
KEY BUILDERS INC.

ARCHITECT:
THE DESIGN CONNECTION

STRUCTURAL ENGINEER:
STROH ENGINEERING

PROJ. MANAGER:
JC (714) 488-7331

ENGINEER:
AE (651) 757-4475

DRAFTER:
DJP (651) 203-1431

CHECKER:
DLH (651) 783-3425

PROJECT NAME:
4TH LANE FLATS KASSON

ADDRESS:
1309 4TH AVE. LANE NE
KASSON, MN 55944

SHEET DESCRIPTION:
HOLLOWCORE DETAILS

MOLIN
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